

Coffee Table project 2014

(Materials, time and PLA costs)

Piece #:	supports:	supported by:	color:	cm^3:	print (min.):	print done:
1	---	2,3,4,5,6,7	transparant	100.94	378	28-08-2014
2	1	8	white	28.79	118	18-09-2014
3	1	8,9	light blue	26.96	112	19-09-2014
4	1	9,10	yellow	27.01	113	19-09-2014
5	1	10,12	red	26.94	112	19-09-2014
6	1	7,11,16	yellow	75.14	285	01-10-2014
7	1,6	18,19	silver	106.48	377	01-10-2014
8	2,3	15	nuclear green	67.57	244	19-09-2014
9	3,4	10,14,24	(dark) blue	167.68	590	30-09-2014
10	4,5,9	12,13,23	gold	157.32	550	30-09-2014
11	8	24	red	71.68	270	05-10-2014
12	5,10	13,19	orange	143.53	545	03-10-2014
13	10,12	23	white	75.80	302	03-10-2014
14	9	23,24	red	106.54	380	02-10-2014
15	6	17	(dark) green	97.93	345	29-09-2014
16	6	17,18,21	pink	102.99	355	05-10-2014
17	11,16	---	(dark) blue	66.66	235	05-10-2014
18	7,16	19,20,21	white	134.87	475	06-10-2014
19	7,12,18	22	(dark) green	206.56	680	06-10-2014
20	18	21,22	nuclear green	153.08	520	07-10-2014
21	16,18,20	25	(dark) green	212.46	700	12-10-2014
22	19,20	26	(dark) blue	190.94	626	13-10-2014
23	10,13,14	27	nuclear green	321.39	1030	04-10-2014
24	9,15,14	28	yellow	173.27	605	02-10-2014
25	21	29	black	118.22	508	15-10-2014
26	22	30	black	116.87	505	15-10-2014
27	23	31	black	116.91	589	18-10-2014
28	24	32	black	119.58	512	16-10-2014
29	25	n.v.t.	black	41.18	270	17-10-2014
30	26	n.v.t.	black	41.14	270	18-10-2014
31	27	n.v.t.	black	41.03	272	19-10-2014
32	28	n.v.t.	black	40.79	270	16-10-2014

Totals: 3396.43 12601 (minutes) =
8 days,
18 hours and
1 minute

Specific Gravity: 1.25 (average)
Filament: 4.25 kg
Filament Price: € 22,66 (average)
Total: € 96,20 PLA cost